

CUMMINS ENGINE COMPANY, INC

Columbus, Indiana 47201

ENGINE PERFORMANCE CURVE

Basic Engine Model: QST30-G3

Curve Number: FR-5188

G-DRIVE Q30

Engine Critical Parts List:

CPL: 2840

18Jan01

Date:

430

Displacement : **30.48** liter (**1860** in³) Bore : **140** mm (**5.51** in.) Stroke : **165** mm (**6.50** in.)

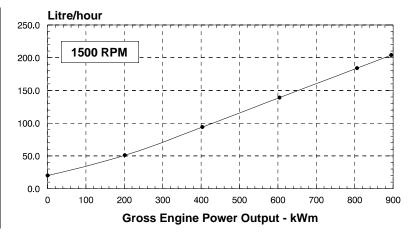
No. of Cylinders: 12 Aspiration: Turbocharged and Aftercooled

· · PRELIMINARY · ·

Engine Speed	Standby Power		ine Speed Standby Power Prime Power		Continuous Power	
RPM	kWm	ВНР	kWm	ВНР	kWm	ВНР
1500	895	1200	806	1080	634	850
1800	1007	1350	910	1220	731	980

Engine Performance Data @ 1500 RPM Para mayor información viste: www.plantaselectricasdemexico.com

OUTPUT POWER			FUEL CONSUMPTION					
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	liter/ hour	U.S. Gal/ hour		
STANDBY POWER								
100	895	1200	0.194	0.319	204	53.9		
PRIME	PRIME POWER							
100	806	1080	0.194	0.319	184	48.5		
75	604	810	0.195	0.321	139	36.6		
50	403	540	0.198	0.325	94	24.7		
25	201	270	0.215	0.353	51	13.4		
CONTINUOUS POWER								
100	634	850	0.195	0.321	146	38.4		



CONVERSIONS:

(liters = U.S. Gal x 3.785)

 $(kWm = BHP \times 0.746)$

 $(U.S. Gal = liters \times 0.2642)$

 $(BHP = kWm \times 1.34)$

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING

Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

PRIME POWER RATING

Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Limited Time Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Limited Time Prime Power rating should use the Continuous Power rating.

CONTINUOUS POWER RATING

Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

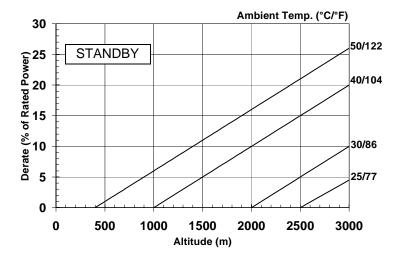
Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/liter (7.1 lbs/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

G-DRIVE Q30 2 **CURVE NO:** FR-5188 **DATE:** 18Jan01

· · PRELIMINARY · ·

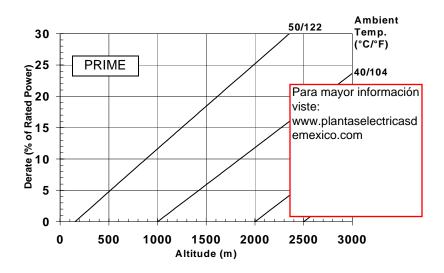


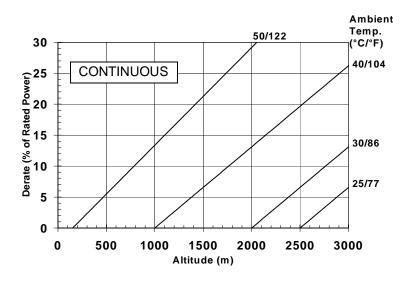
Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

For sustained operation above these conditions, derate by an additional 10% per 500 m (1640 ft), and 15% per 10° C (18° F).





Note: Derates shown are based on 15 in H₂0 air intake restriction and 2 in Hg exhaust back pressure.



CUMMINS ENGINE COMPANY, INC

Columbus, Indiana 47201

ENGINE PERFORMANCE CURVE

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QST30-G3

Curve Number: FR-5188

88 G-DRIVE

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Date: **18Jan01**

Q30 3

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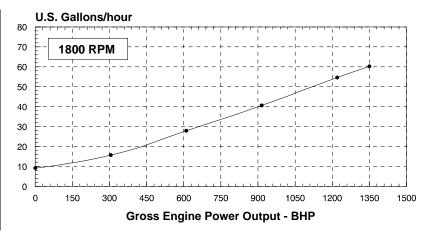
No. of Cylinders: 12 Aspiration: Turbocharged and Aftercooled

· · PRELIMINARY · ·

Engine Speed	Standby Power		Prime Power		Continuous Power	
RPM	kWm	ВНР	kWm	ВНР	kWm	ВНР
1500	895	1200	806	1080	634	850
1800	1007	1350	910	1220	731	980

Engine Performance Data @ 1800 RPM

OUTPUT POWER			FUEL CONSUMPTION					
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	liter/ hour	U.S. Gal/ hour		
STANDBY POWER								
100	1007	1350	0.194	0.319	228	60.2		
PRIME	PRIME POWER							
100	910	1220	0.193	0.318	207	54.6		
75	683	915	0.192	0.315	154	40.6		
50	455	610	0.198	0.325	106	27.9		
25	228	305	0.222	0.365	59	15.7		
CONTINUOUS POWER								
100	731	980	0.192	0.315	165	43.5		



CONVERSIONS:

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CONTINUOUS POWER RATING

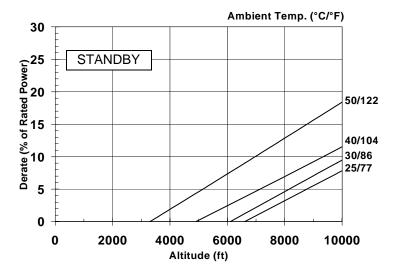
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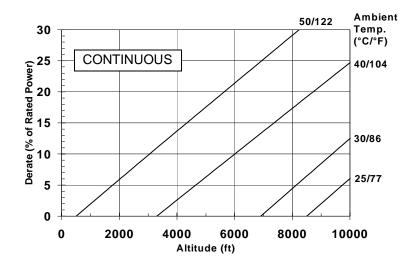
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Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

G-DRIVE **Q30 4** **CURVE NO:** FR-5188 **DATE:** 18Jan01



Ambient Temp. (°C/°F) 30 50/122 **PRIME** Derate (% of Rated Power) 2 0 1 0 2 2 0 2 2 40/104 5 30/86 0 0 2000 4000 6000 8000 10000 Altitude (ft)



· · PRELIMINARY · ·

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

For sustained operation above these conditions, derate by an additional 8% per 500 m (1640 ft), and 15% per 10° C (18° F).

Note: Derates shown are based on 15 in H₂0 air intake restriction and 2 in Hg exhaust back pressure.

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Cummins Engine Company, Inc. Engine Data Sheet

G-DRIVE Q30 5

ENGINE MODEL: QST30-G3 CONFIGURATION NUMBER: D573001GX03 DATA SHE

DATA SHEET: DS-5188
DATE: 18Jan01
PERFORMANCE CURVE: FR-5188

INSTALLATION DIAGRAM

• Fan to Flywheel : 3170342

CPL NUMBER

• Engine Critical Parts List : 2840

Type Aspiration	• •	ee; 12-Cylinder Die and Aftercooled
Bore x Stroke	•	
Displacement—liter (in ³		1 X 0.30)
Compression Ratio	14.0	
Dry Weight		
Fan to Flywheel Engine — kg (lb	2967	(6540)
Wet Weight	2501	(0040)
Fan to Flywheel Engine — kg (lb	3062	(6750)
Moment of Inertia of Rotating Components		
• with FW 5050 Flywheel	8.7	(206)
Center of Gravity from Rear Face of Flywheel Housing (FH 5031)		(33.3)
Center of Gravity above Crankshaft Centerline		(7.7)
Maximum Static Loading at Rear Main Bearing		(2100)
waxiindiii Static Loadiig at Neal Walii Bealing	950	(2100)
INGINE MOUNTING	0.4.00	(0000)
Maximum Bending Moment at Rear Face of Block	3100	(2286)
XHAUST SYSTEM		
Maximum Back Pressure— mm Hg (in Hg	76	(3.0)
AIR INDUCTION SYSTEM		
Maximum Intake Air Restriction		
• with Dirty Filter Element	635	(25)
• with Normal Duty Air Cleaner and Clean Filter Element	254	(10)
• with Heavy Duty Air Cleaner and Clean Filter Element		(15)
COOLING SYSTEM		
Coolant Capacity — Engine Only— liter (US gal	85	(22.4)
Maximum Coolant Friction Head External to Engine — 1800 rpm — kPa (psi		(10.0)
— 1500 rpm — kPa (psi		(7.0)
Maximum Static Head of Coolant Above Engine Crank Centerline — m (ft	40.0	(46)
Standard Thermostat (Modulating) Range		(180 - 203)
Minimum Pressure Cap — kPa (psi		
Maximum Top Tank Temperature for Standby / Prime Power		(10) (220 / 212)
LIDDICATION SYSTEM		
UBRICATION SYSTEM Oil Pressure @ Idle Speed	166	(24.0)
@ Governed Speed		(45.0 - 56.0)
Maximum Oil Temperature		(250)
Oil Capacity with OP 5133 Oil Pan : High - Low		(35 - 30)
Total System Capacity (Including Bypass Filter)		(40.7)
Angularity of OP 5133 Oil Pan — Front Down	134	(40.7) 17°
— Front Up		35°
— I IUIL UV		55

FUEL SYSTEM

. 022 0 . 0 . 2		
Type Injection System	Bosch P8500 I	Direct Injection
Maximum Restriction at Lift Pump — with Clean Fuel Filter	102	(4)
— with Dirty Fuel Filter — mm Hg (in Hg)	203	(8)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head)	508	(20)
Maximum Fuel Flow to Injection Pumps (LB and RB Combined) — 1800 RPM liter / hr (US gph)	570	(150)
— 1500 RPM— liter / hr (US gph)	550	(145)
Maximum Drain Flow (@ Minimum load) — 1800 RPM — liter / hr (US gph)	550	(145)
— 1500 RPM— liter / hr (US gph)	530	(140)
Maximum Fuel Inlet Temperature °C (°F)	66	(150)
ELECTRICAL SYSTEM		
Cranking Motor (Heavy Duty, Positive Engagement) — volt	24	
Battery Charging System, Negative Ground — ampere	35	
Maximum Allowable Resistance of Cranking Circuit	0.002	
Minimum Recommended Battery Capacity		
• Cold Soak @ 10 °C (50 °C) and Above	1200	
• Cold Soak @ 0 °C to 10 °C (32 °F to 50 °F)	1280	
• Cold Soak @ -18 °C to 0 °C (0 °F to 32 °F)	1800	
COLD START CAPABILITY		
Minimum Ambient Temperature for Aided (with Coolant Heater) Cold Start within 10 seconds to Rated Speed — °C (°F)	10	(50)
Minimum Ambient Temperature for Aided (with Grid Heater) Cold Start	-10	(14)
Minimum Ambient Temperature for Unaided Cold Start	0	(32)

PERFORMANCE DATA

All data is based on:

- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
- Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
- ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure : 99 kPa (29.3 in Hg) Air Temperature : 25 °C (77 °F)
Altitude : 110 m (361 ft) Relative Humidity : 30%

Estimated Free Field Sound Pressure Level of a Typical Generator Set;

Governed Engine Speedrpm
Engine Idle Speed—rpm
Gross Engine Power Output kW _m (BHP)
Brake Mean Effective Pressure – kPa (psi)
Piston Speed
Friction Horsepower
Engine Water Flow at Stated Friction Head External to Engine:
• 5 psi Friction Head — liter / s (US gpm)
Maximum Friction Head— liter / s (US gpm)
Engine Data with Dry Type Exhaust Manifold
Intake Air Flow liter / s (cfm)
Exhaust Gas Temperature— °C (°F)

	NDBY	PRIME POWER			
60 hz	50 hz	60 hz	50 hz		
1800	1500	1800	1500		
700 - 900	700 - 900	700 - 900	700 - 900		
1007 (1350)	895 (1200)	910 (1220)	806 (1080)		
2206 (320)	2358 (342)	1993 (289)	2117 (307)		
9.9 (1949)	8.3 (1634)	9.9 (1949)	8.3 (1634)		
82 (110)	58 (78)	82 (110)	58 (78)		
15.5 (246)	12.5 (198)	15.5 (246)	12.5 (198)		
15.0 (238)	12.0 (190)	15.0 (238)	12.0 (190)		
1270 (2690)	935 (1985)	1190 (2520)	865 (1830)		
481 (897)	563 (1046)	464 (867)	541 (1005)		
3280 (6945)	2720 (5755)	3000 (6365)	2430 (5150)		
27.3 : 1	27.3 : 1 22.7 : 1		23.1 : 1		
115 (6570)	105 (5840)	105 (5920)	90 (5250)		
490 (27940)	405 (22970)	455 (25790)	375 (21200)		
695 (39590)	650 (37060)	615 (34890)	580 (32830)		

N.A. - Data is Not AvailableN/A - Not Applicable to this Engine

TBD - To Be Determined

· · PRELIMINARY · ·

ENGINE MODEL: QST30-G3 DATA SHEET: DS-5188

+/- 0.25

DATE: 18Jan01 CURVE NO.: FR-5188