

Technical Data

2500 Series

2506A-E15TAG3

2506A-E15TAG4

Diesel Engine - ElectropaK

Basic technical data

Number of cylinders	6
Cylinder arrangement	Vertical, In-line
Cycle	4 strokes
Induction system	turbocharged, air to air charge cooling
Combustion system	direct injection
Compression ratio	16:1
Bore	135 mm
Stroke	167 mm
Cubic capacity	15,2 litres
Direction of rotation	anti-clockwise viewed on flywheel
Firing order (cylinder 1 furthest from flywheel)	1, 5, 3, 6, 2, 4

Total weight of ElectropaK

-dry (engine only)	1633 kg
-wet	1714 kg

Overall dimensions

-height	1718 mm
-length	2657 mm
-width	1120 mm

Moments of inertia (mk²)

Engine	
-1500 rev/min	2.3291 kgm ²
-1800 rev/min	2.3291 kgm ²
Flywheel	
-1500 rev/min	1.96355 kgm ²
-1800 rev/min	1.96355 kgm ²

Performance

Note: All data based on operation to ISO 3046/1, BS5514 and DIN 6271 standard reference conditions.

Cyclic irregularity

Engine / Flywheel maximum:

-1500 rev/min.	1:44
-1800 rev/min.	1:60

Ratings

Steady state stability at constant speed ... ± 0,25 %
 Electrical ratings are based on average alternator efficiency and are for guidance only (0.8 power factor being used)

Operating point

Engine speed	1500 & 1800 rev/min
Cooling water maximum exit temperature	< 107 °C

Fuel data

To conform to ... BS2869 class A2

Test conditions

-air temperature	25 °C
-barometric pressure	100 kPa
-relative humidity	30%
-air inlet restriction at maximum power (nominal)	2,5 kPa
-exhaust back pressure at maximum power (nominal)	6,8 kPa
-fuel temperature (inlet pump)	40 °C

Note: If the engine is to operate in ambient conditions other than those of the test conditions, suitable adjustments must be made for these changes. For full details, contact Perkins Technical Service Department. For test conditions relevant to data on load acceptance, refer to the bottom of page 14.

Sound level

Average sound pressure level for bare engine (without inlet and exhaust) at 1 metre:

-1500 rev/min.	103 db(A)
-1800 rev/min.	105 db(A)

Note: Sound levels represent the highest recorded.

General installation - 2506A-E15TAG3

Designation	Units	Type of operation and application			
		Prime	Standby	Prime	Standby
		50 Hz @ 1500 rev/min		60 Hz @ 1800 rev/min	
Gross engine power	kWb	415	459	482	526
Fan power	kWm	16		28	
Restriction losses	kWm	7,4	8,0	9,3	10,0
ElectropaK nett engine power	kWm	392	435	445	488
Gross brake mean effective pressure	kPa	2211	2447	2143	2339
Combustion air flow	m³/min	24,5	27,0	34,3	38,0
Exhaust gas temperature (max)	°C	579	584	515	511
Exhaust gas flow	m³/min	71,0	80,0	96,0	105,3
Boost pressure ratio	-	2,45	2,69	2,73	2,99
Overall thermal efficiency (nett)	%	44	44	46	43
Friction and pumping power losses	kWm	45		53	
Mean piston speed	m/s	8		10	
Engine coolant flow	l/min	7,0		5,7	
Cooling fan air flow (zero duct allowance)	m³/min	722		866	
Typical Gen Set electrical output (0.8 pf)	kWe	360	400	410	450
	kVA	450	500	513	563
Assumed alternator efficiency	%	92		92	

General installation - 2506A-E15TAG4

Designation	Units	Type of operation and application			
		Prime	Standby	Prime	Standby
		50 Hz @ 1500 rev/min		60 Hz @ 1800 rev/min	
Gross engine power	kWb	415	459	532	582
Fan and battery charging alternator power	kWm	16		28	
Restriction losses	kWm	7,4	8,0	9,0	10,0
ElectropaK nett engine power	kWm	392	435	495	544
Gross brake mean effective pressure	kPa	2211	2447	2363	2584
Combustion air flow	m³/min	24,5	27,0	38,0	38,0
Exhaust gas temperature (max)	°C	579	584	511	511
Exhaust gas flow	m³/min	71,0	80,0	105,3	105,3
Boost pressure ratio	-	2,45	2,69	TBA	TBA
Overall thermal efficiency (nett)	%	44	44	44	45
Friction and pumping power losses	kWm	45		58	
Mean piston speed	m/s	8		10	
Engine coolant flow	l/min	7,0		5,7	
Cooling fan air flow (zero duct allowance)	m³/min	722		866	
Typical Gen Set electrical output (0.8 pf)	kWe	360	400	455	500
	kVa	450	500	569	625
Assumed alternator efficiency	%	92		92	

Note: All quoted gross engine powers include an allowance of 1.5% for installation variances

Rating definitions

Prime power rating

Variable load. Unlimited hours usage with an average load factor of 80% of the published Prime Power rating over each 24 hour period. A 10% overload is available for 1 hour in every 12 hours operation

Standby power rating

Variable load. Limited to 500 hours annual usage up to 300 hours of which may be continuous running. No overload is permitted

Emissions capability

All 2506A ratings are to the 'best fuel consumption' and do not comply to Harmonised International Regulation Emission Limits. More information on these statements can be obtained by contacting the applications department at Perkins Engines Company Limited.

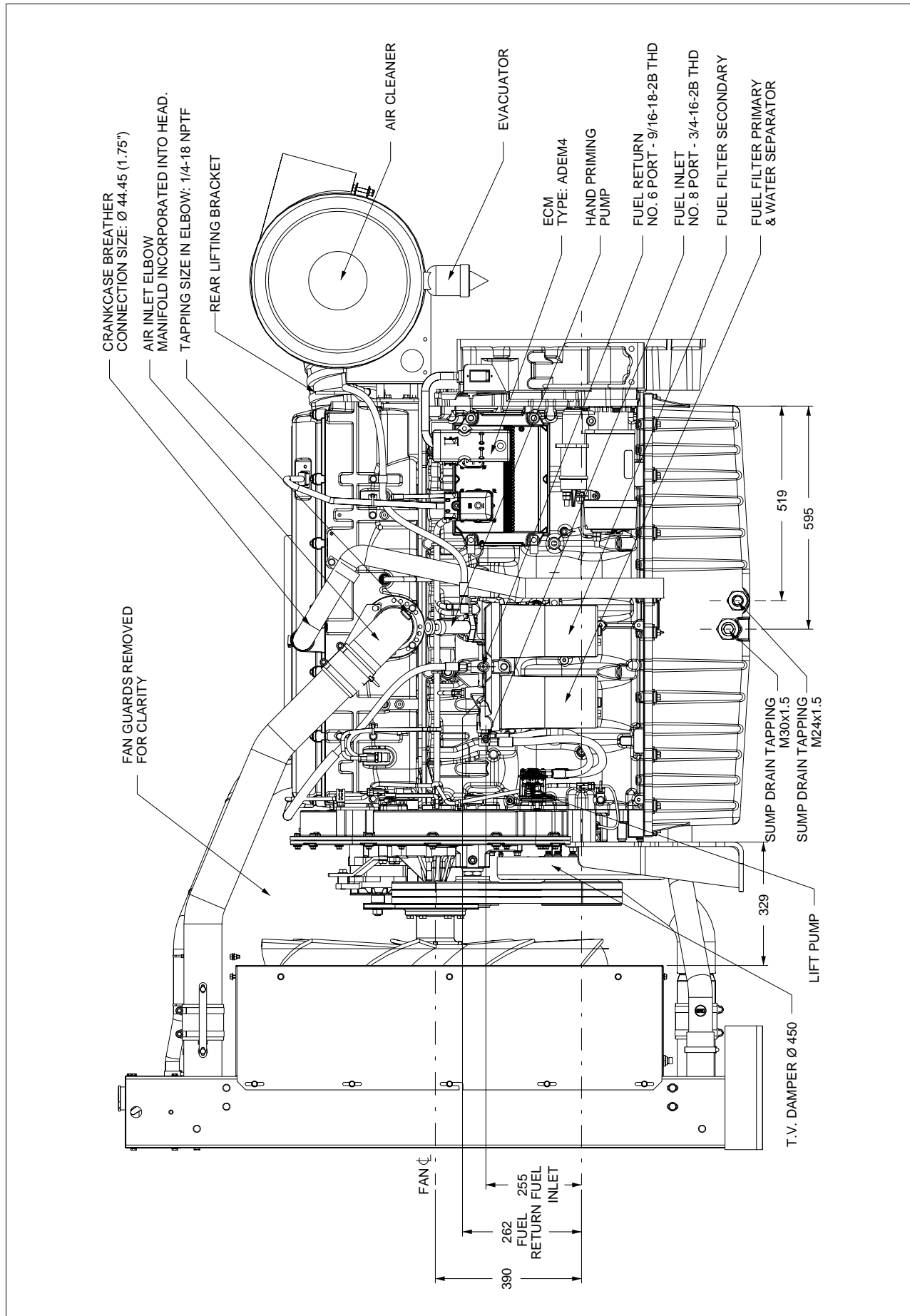
Energy balance - 2506A-E15TAG3

Designation	Units	Type of operation and application			
		Prime	Standby	Prime	Standby
		50 Hz @ 1500 rev/min		60 Hz @ 1800 rev/min	
Energy in fuel	kW	963	1062	1262	1387
Energy in power output (gross)	kW	415	459	482	526
Energy to cooling fan	kW	16		28	
Energy in power output (nett)	kW	392	435	445	488
Energy to exhaust	kW	300	332	427	469
Energy to coolant and oil	kW	129	132	181	191
Energy to radiation	kW	52	61	62	71
Energy to charge cooler	kW	51	62	82	102

Energy balance - 2506A-E15TAG4

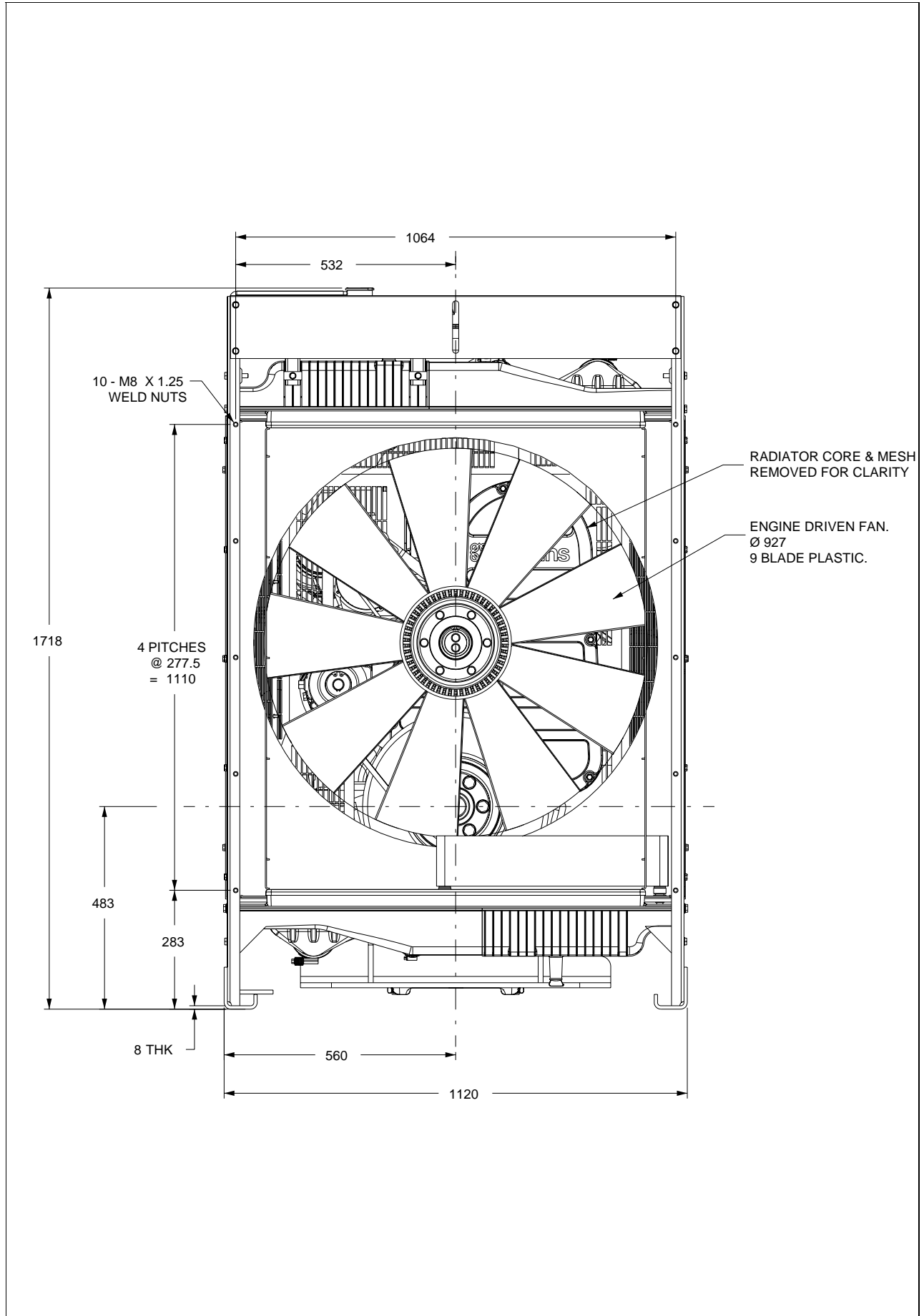
Designation	Units	Type of operation and application			
		Prime	Standby	Prime	Standby
		50 Hz @ 1500 rev/min		60 Hz @ 1800 rev/min	
Energy in fuel	kW	963	1062	1262	1540
Energy in power output (gross)	kW	414	459	532	582
Energy to cooling fan	kW	16		28	
Energy in power output (nett)	kW	392	435	495	544
Energy to exhaust	kW	300	332	427	517
Energy to coolant and oil	kW	129	132	181	203
Energy to radiation	kW	53	61	40	81
Energy to charge cooler	kW	51	62	82	129

2506A-E15TAG3 and 2506A-E15TAG4 - left side view



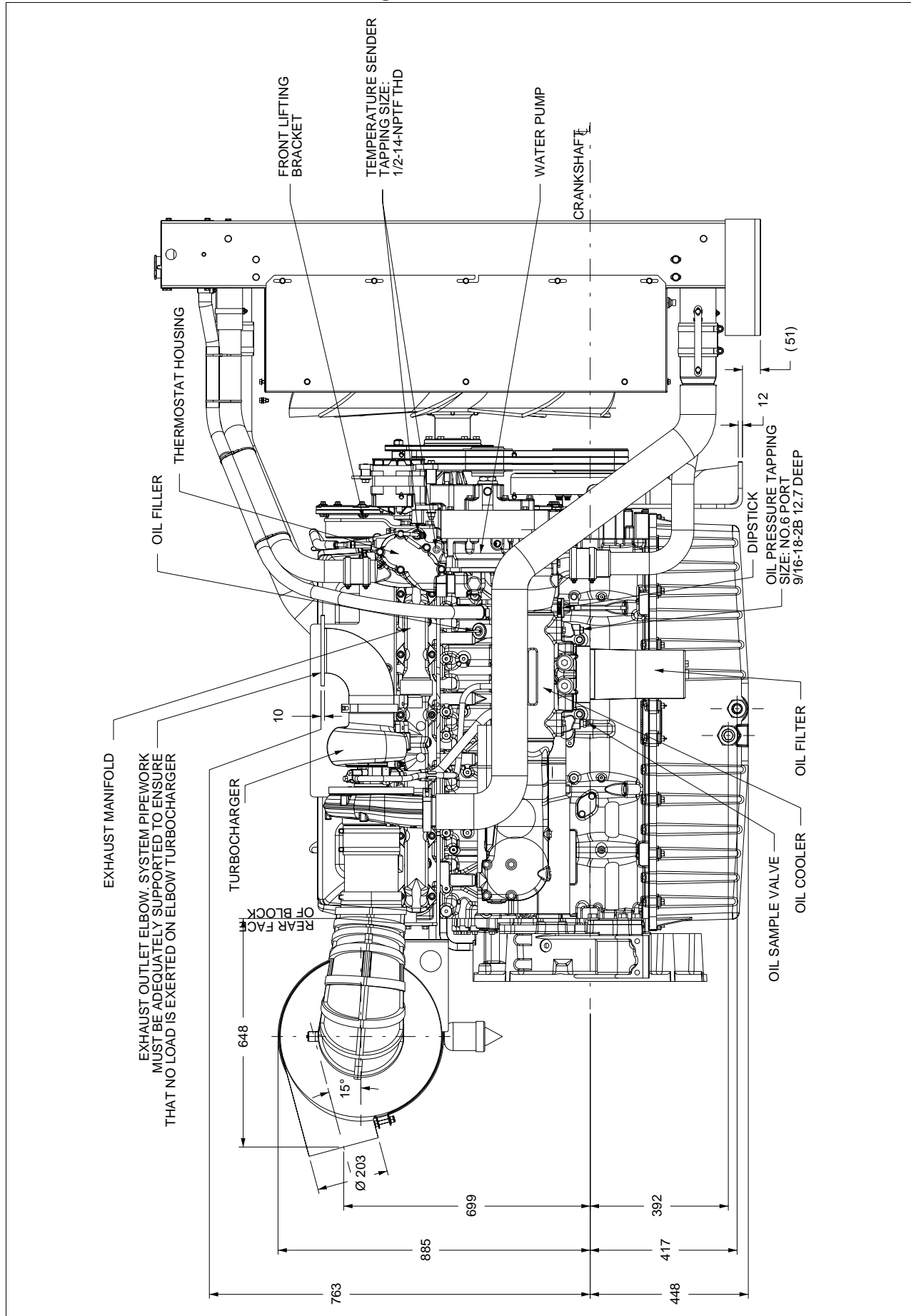
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506A-E15TAG3 and 2506A-E15TAG4 - Front view



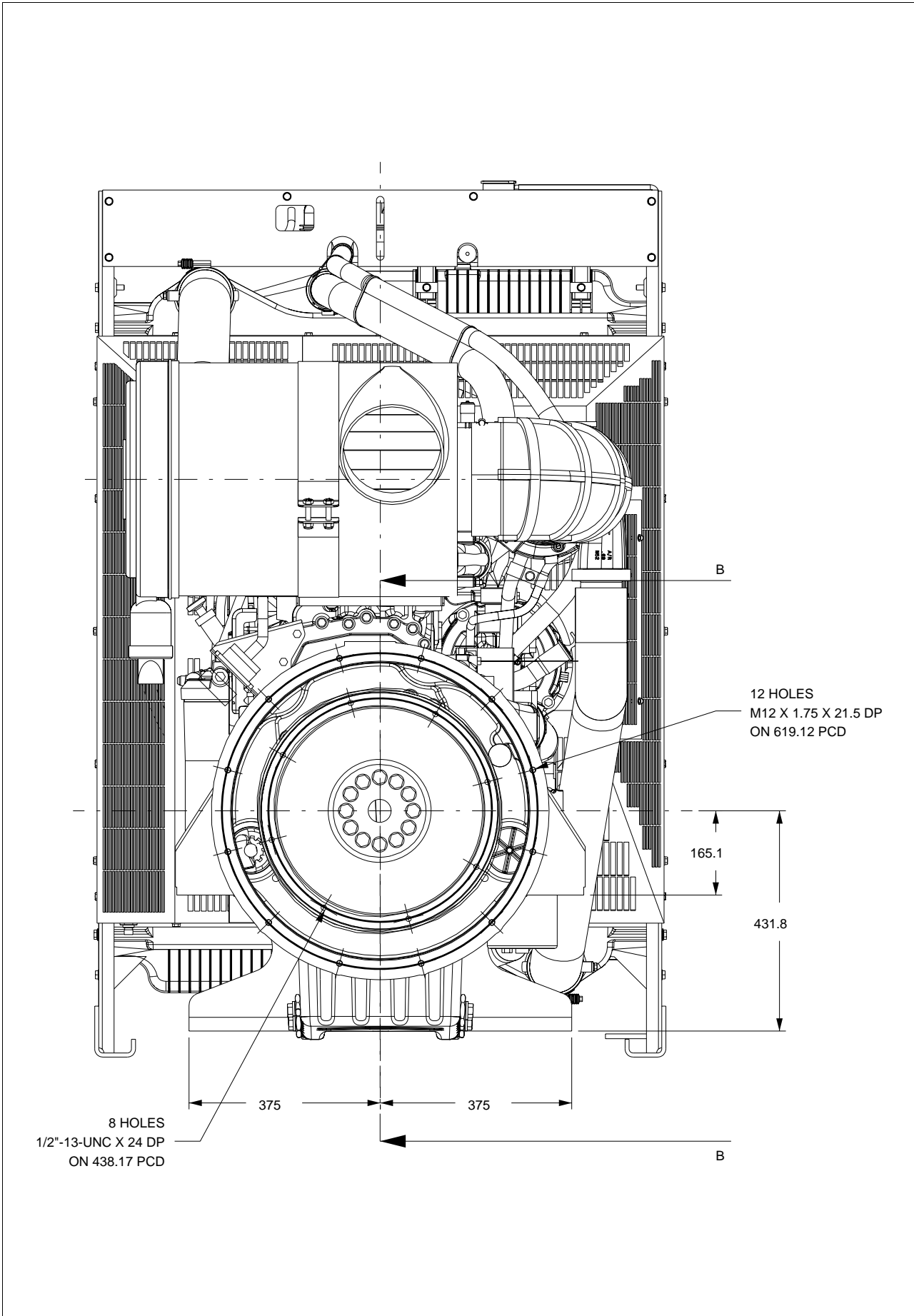
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506A-E15TAG3 and 2506A-E15TAG4 - Right side view



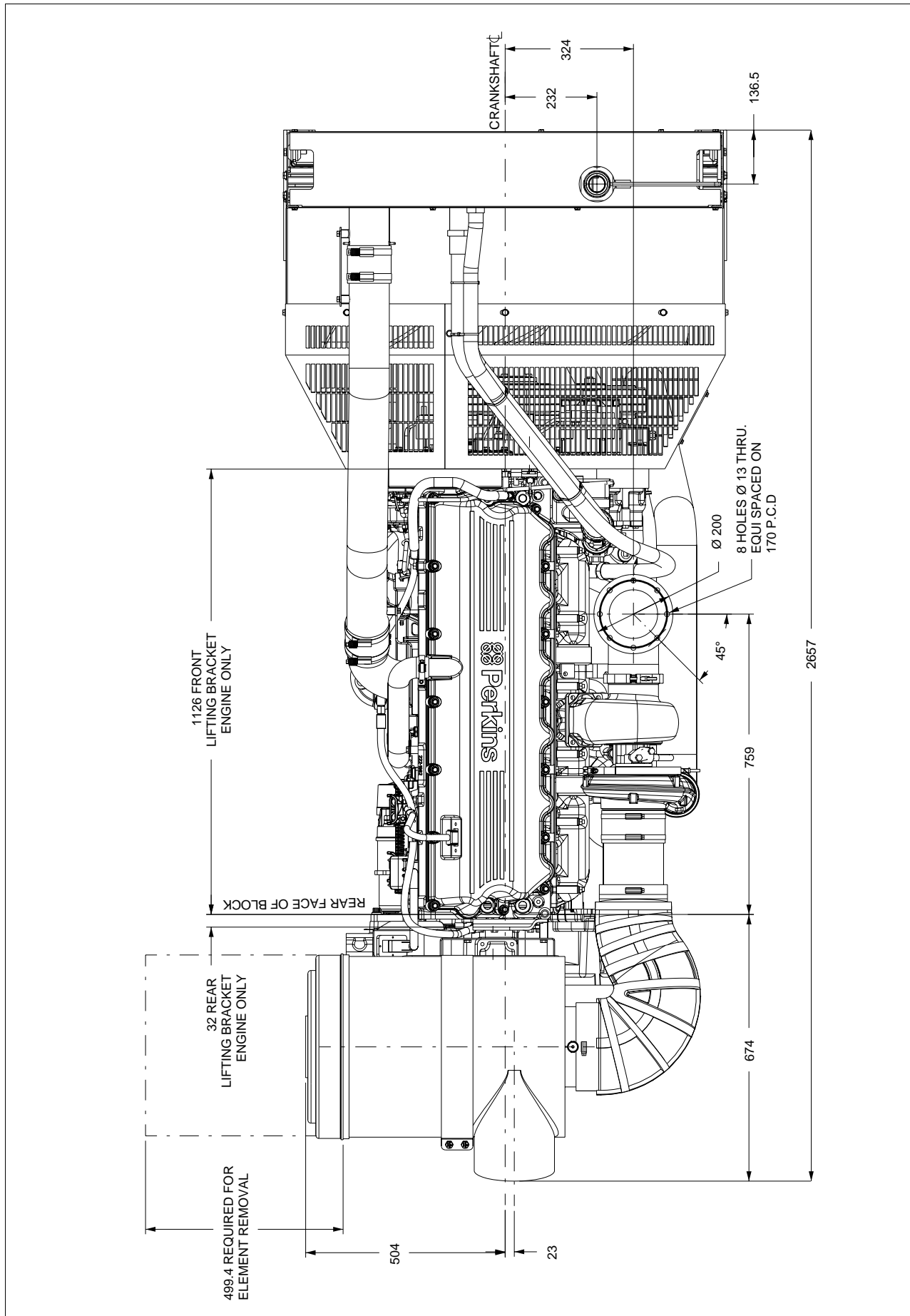
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506A-E15TAG3 and 2506A-E15TAG4 - Rear view



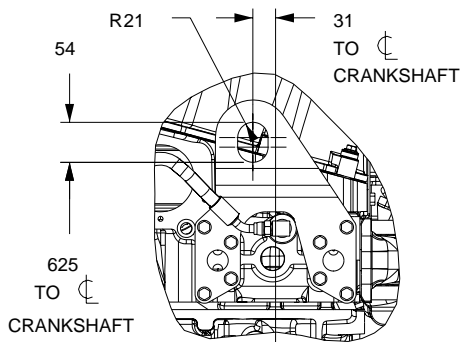
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506A-E15TAG3 and 2506A-E15TAG4 - Plan view

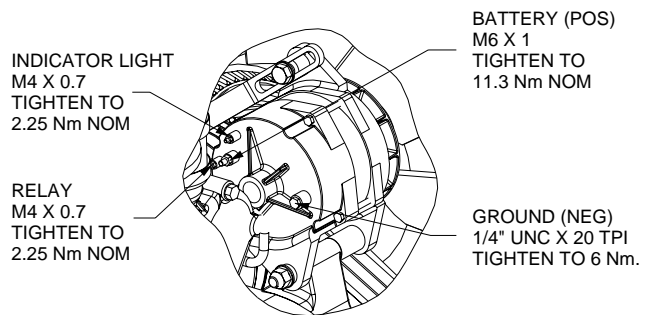


Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

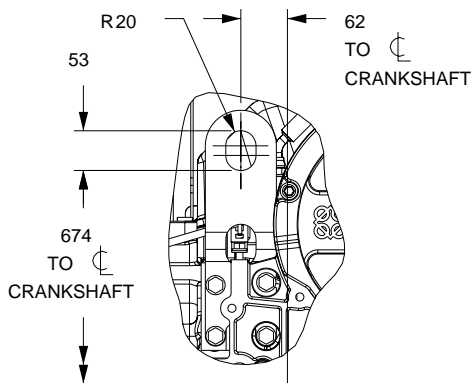
2506A-E15TAG3 and 2506A-E15TAG4 - Miscellaneous views



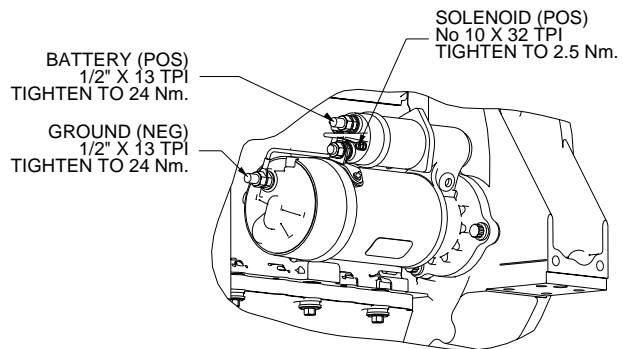
**SCRAP VIEW SHOWING
DETAILS OF REAR LIFTING
EYE**



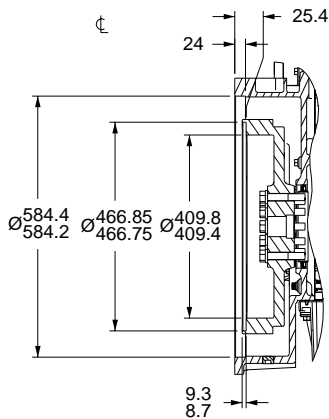
**SCRAP VIEW SHOWING ALTERNATOR CONNECTIONS.
FAN GUARDS & THERMOSTAT REMOVED FOR CLARITY.
SCALE 1:3**



**SCRAP VIEW SHOWING
DETAILS OF FRONT LIFTING
EYE**



**SCRAP VIEW SHOWING
STARTER MOTOR CONNECTIONS
SCALE 1:3**



**SECTION B-B
DETAILS OF SAE 1 / 2 FLYWHEEL HOUSING
AND SAE J620 SIZE 14 FLYWHEEL**

Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

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Cooling system

Recommended coolant:

50% inhibited ethylene glycol or 50% inhibited propylene glycol and 50% clean fresh water. Where there is no likelihood of ambient temperatures below 10 °C, clean 'soft' water may be used, treated with 1% by volume of Perkins inhibitor in the cooling system. The inhibitor is available from all Perkins Distributors.

Total system coolant capacity ... 58,0 litres

Maximum pressure:

-in crankcase water jacket. ... 276 kPa

Maximum top tank temperature ... 107 °C

Maximum static pressure on pump ... 170 kPa

Maximum permissible restriction:

-to coolant pump flow ... 30 kPa (626.6 lbf/in²)

Temperature rise across engine with inhibited coolant:

-standby power @ 1500 and 1800 rev/min ... 10 °C

-prime power @ 1500 and 1800 rev/min ... 9 °C

Thermostat operation range ... 88 to 98 °C

Radiator

-face area ... 1.238 m²

-weight (dry) ... 132 kg

-rows and materials ... 2 rows, Aluminium

-matrix density and material ... 12 fins per inch, Aluminium

-width of matrix ... 1048 mm

-height of matrix ... 1100 mm

-pressure cap setting (minimum) ... 69 kPa

Water jacket

Coolant flow:

-1500 rev/min ... 5,2 litres/sec

-1800 rev/min ... 6,2 litres/sec

Coolant exit temperature:

-1500 rev/min and 1800 rev/min ... 88 to 107 °C

Charge cooler with integral radiator

-face area ... 1.006 m²

-number of rows and material ... 1 row, Aluminium

-matrix density and material ... 12,5 fins per inch, Aluminium

-width of matrix ... 915 mm (36.0 in)

-height of matrix ... 1100 mm (43.3 in)

Coolant pump

Speed:

-@ 1500 rev/min ... 1622 rev/min

-@ 1800 rev/min ... 1946 rev/min

Method of drive ... gear

Fan

-diameter ... 927 mm

-drive ratio ... 0.92:1

-number of blades ... 9

-material ... B3WG6 or PA6GF30 Nylon 6 glass filled 30%

-type ... ACS 367500

Cooling clearance

Ambient cooling clearance (standby power) based on air temperature at fan of 6 °C above the ambient:

-1500 rev/min ... 55 °C

-1800 rev/min ... 53 °C

2506A-E15TAG3 maximum additional restriction (duct allowance) to cooling airflow and resultant minimum airflow

Description	rev/min	Standard	Units	Standby
Ambient clearance: Inhibited coolant	1500	Low BSFC	°C	48
	1800	Low BSFC	°C	57
Duct allowance	1500	Low BSFC	kPa	20
	1800	Low BSFC	kPa	20
Minimum airflow	1500	Low BSFC	m ³ /min	576
	1800	Low BSFC	m ³ /min	792

2506A-E15TAG4 maximum additional restriction (duct allowance) to cooling airflow and resultant minimum airflow

Description	rev/min	Standard	Units	Standby
Ambient clearance: Inhibited coolant	1500	Low BSFC	°C	48
	1800	Low BSFC	°C	57
Duct allowance	1500	Low BSFC	kPa	20
	1800	Low BSFC	kPa	20
Minimum airflow	1500	Low BSFC	m ³ /min	576
	1800	Low BSFC	m ³ /min	792

Electrical system

Type ... 12V negative earth

Alternator

-type ... 22SI

-voltage ... 24 volts

-output ... 70 amps

Starter

-type ... 42MT

-motor voltage ... 24 volts

-motor power ... 7,5 kW

Number of teeth

-on the flywheel ... 113

-on starter pinion ... 11

Minimum cranking speed ... 100 rev/min

Pull-in current of starter motor solenoid

@ -25 °C max ⁽¹⁾ ... 57 amps

Hold-in current of starter motor solenoid

@ -25 °C max ⁽¹⁾ ... 16 amps

All leads to rated at 10 amps minimum

Cold start recommendations

Temperature Range	
5 to -10 °C (41 to 14 °F)	Oil: 15W40 Starter: 42MT Battery: 2x 12V 128 Ah Max breakaway current: 1250 amps Cranking current: 676 amps Aids: None Minimum mean cranking speed: 120 rev/min
Temperature Range	
-11 to -25 °C (12.2 to -13 °F)	Oil: 0W30 Starter: 50MT Battery: 2x 12V 128 Ah Max breakaway current: 1250 amps Cranking current: 880 amps Aids: block heater 1.5 kW Minimum mean cranking speed: 120 rev/min

- Battery capacity is defined by the 20 hour rate
- The oil specification should be for the minimum ambient temperature as the oil will not be warmed by the immersion heater
- Breakaway current is dependent on battery capacity available. Cables should be capable of handling the transient current which may be up to double the steady cranking current.

Exhaust system

Maximum back pressure 6,8 kPa
Exhaust outlet size (internal).. 150 mm

Recommended exhaust pipe diameter

length	1500 rev/min	1800 rev/min
up to 10m	125	150
10m to 20m	150	150
20m to 30m	150	200

Fuel system

Type of injection MEUI
Injector type MEUI
Injector pressure..... 200 MPa

Fuel lift pump

type..... gear driven
Delivery flow:
-1500 rev/min 413 litres/hr
-1800 rev/min 457 litres/hr
Pressure.....550 kPa
Maximum suction head at pump inlet..... 3 m
Maximum static pressure head 4 m
Fuel inlet temperature to be less than55 °C
Governor type..... electronic
Governing to ISO 8528-5 class G3 steady state

Fuel filtration level

-primary 10 µm
-secondary..... 2 µm

Fuel specification

Recommended fuel to conform to BS2869 1998 Class A2
Density 0-820 (kgm³ @ 15 °C)

Note: For complete details of the range of fuel oil specifications and lubricating oils, please refer to the Operation & Maintenance Manual.

Fuel consumption

2506A-E15TAG3

Designation	Fuel consumption calculated on nett rated powers			
	g/kWh		litres/hr	
	1500 rev/min low SFC	1800 rev/min low SFC	1500 rev/min low SFC	1800 rev/min low SFC
Standby	201,0	208,0	104,0	121,0
Prime Power + 10%	201,0	208,0	104,0	121,0
Prime Power	202,0	196,0	93,0	104,0
At 75% of Prime Power	205,0	212,0	70,0	84,0
At 50% of Prime Power	216,0	225,0	49,0	57,0

2506A-E15TAG4

Designation	Fuel consumption calculated on nett rated powers			
	g/kWh		litres/hr	
	1500 rev/min low SFC	1800 rev/min low SFC	1500 rev/min low SFC	1800 rev/min low SFC
Standby	201,0	197,0	104,0	128,0
Prime Power + 10%	201,0	197,0	104,0	128,0
Prime Power	202,0	201,0	93,0	121,0
At 75% of Prime Power	205,0	210,0	70,0	90,0
At 50% of Prime Power	216,0	224,0	49,0	60,0

Induction system

Maximum air intake restriction

- clean filter. 3,7 kPa
- dirty filter 6,2 kPa
- air filter typepaper element 18 inch diameter

Lubrication system

The recommended SAE viscosity is a multigrade oil (15W40) which adequately meets the specifications of API C14

- Total system capacity 62,0 litres
- Maximum sump capacity..... 53,0 litres
- Minimum sump capacity 45,0 litres

Lubricating oil pressure

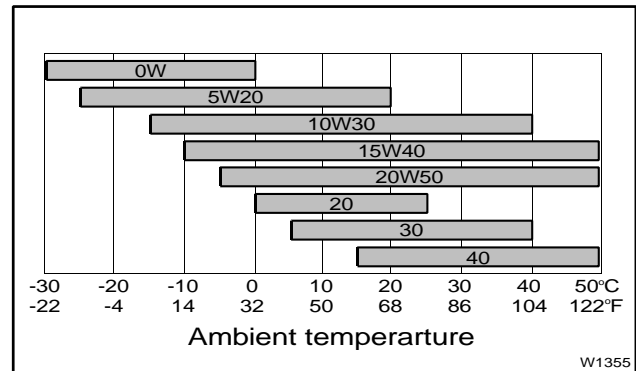
- at rated speed..... 420 kPa
- Nominal (minimum)..... 200 kPa
- Oil relief valve opens:
 - with pressure difference of.....255 +/- 20 kPa
- Oil filter screen spacing. 30 µm
- Sump drain plug tapping size M24
- Oil pump speed and drive method 1,16 x engine speed, gear
- Oil flow:
 - 1500 rev/min 2,9 litres/sec
 - 1800 rev/min 3,4 litres/sec
- Oil consumption at full load rated speed..... 0,1%
- Oil temperature (in rail)
- maximum continuous operation..... 114 °C

Normal operating angles

- front and rear 7°
- side tilt.....7°

Recommended SAE viscosity

A single or multigrade oil must be used which conforms API C14 or ACEA E5.



Mountings

- Maximum static bending moment at rear face of block 1356 Nm

Centre of gravity (bare dry engine)

- forward of rear face of cylinder block 570 mm
- above crankshaft centre line 240 mm

Engine management system

Full electronic engine management system controlling:

- speed governing
- air / fuel ratio
- start / stop sequence
- engine protection and diagnostics

Typical load acceptance

2506A-E15TAG3

Prime %	1500 rev/min				1800 rev/min			
	Load on		Load off		Load on		Load off	
	Transient % speed change	Speed recovery time (sec)	Transient % speed change	Speed recovery time (sec)	Transient % speed change	Speed recovery time (sec)	Transient % speed change	Speed recovery time (sec)
20	2,4	0,4	2,6	0,3	1,3	0,1	1,1	0,1
40	4,8	0,6	4,5	0,4	2,5	0,5	2,5	0,4
60	7,6	2,4	6,8	0,8	4,1	1,1	3,6	0,9
70	12,4	3,3	8,1	1,0	5,7	1,6	4,1	0,9
80	18,2	4,2	9,2	1,3	7,4	2,1	4,5	0,3
100	31,8	7,7	11,0	1,4	11,4	2,8	5,4	1,1

2506A-E15TAG4

Prime %	1500 rev/min				1800 rev/min			
	Load on		Load off		Load on		Load off	
	Transient % speed change	Speed recovery time (sec)	Transient % speed change	Speed recovery time (sec)	Transient % speed change	Speed recovery time (sec)	Transient % speed change	Speed recovery time (sec)
20	2,4	0,4	2,6	0,3	1,4	0,2	1,4	0,2
40	4,8	0,6	4,5	0,4	2,9	0,7	3,0	0,5
60	7,6	2,4	6,8	0,8	5,6	1,9	4,0	0,9
70	12,4	3,3	8,1	1,0	7,6	2,6	4,3	1,1
80	18,2	4,2	9,2	1,3	11,3	3,0	4,9	1,3
100	31,8	7,7	11,0	1,4	20,6	4,4	6,1	1,9

The above figures were obtained under test conditions as follows:

- Engine block temperature 45 °C
- Ambient temperature 15 °C
- Governing mode Isochronous
- Alternator inertia 8 kgm²
- Under frequency roll off (UFRO) point set to 1 Hz below rated frequency
- UFRO rate set to 2 % voltage / 1% frequency
- LAM on / off off

All tests were conducted using an engine installed and serviced to Perkins Engines Company Limited recommendations.

The applied load is a percentage of generator electrical output, using alternator efficiencies as published in the general installation section of this Technical Data Sheet.

The information given on this Technical Data Sheet is for standard ratings only. For ratings other than those shown, please contact Perkins Engines Company Limited, Stafford.

The information given in this document is for guidance only.



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